RIPPLE-FOLD DRAPERY SPECIFICATIONS

Part 1 - General

1.1 Summary

- A. Work included in this Section: Provision of drapery and track.
- B. Related Work Not Included in this Section: Backing for drapery tracks.

1.2 System Description

- A. Performance Requirements
 - 1. Provide draperies that conform to the following requirements of regulatory agencies and the quality control of the Diamond Drapery Company.
- B. Fire Performance Characteristics
 - 1. Provide curtains that conform with NFPA 701 (Fire Tests for Flame and Resistant Textiles and Films) and California Title 17 regulations.

1.3 Submittals

- A. Product Data
 - 1. Manufacturer's printed product data for each type of drapery specified.
- B. Fabric Samples
 - 1. Swatch cards of fabric (memo) samples illustrating fabric color and weave.
- C. Track Samples
 - 1. Verification samples of drapery track, 6 inch (152.4mm) long, in full size with carriers and end caps.
- 1.4 Delivery, Storage and Handling
 - A. Deliver and store packaged products in original containers with seals unbroken and labels intact until time of use.
 - B. Inspect materials at delivery to assure that specified products have been received.
 - C. Store delivered products inside in a clean, safe and dry environment.

1.5 Warranty

A. Standard Diamond Drapery Limited Warranty against material and manufacturing defects for a period of 1 year from the date of the installation.

Part 2 - Products

2.1 Drapery

- A. Description: 100% polyester draperies. Fabric is to be dry cleanable and flame retardant.
- B. Acceptable Manufacturer
 - 1. Diamond Drapery Co. Inc. provided by Diamond Drapery Co., Inc., Orange County, California, (714) 761-4543 in accordance with specifications, drawings, and contract documents.
- C. Substitutions: Not Permitted
- D. Provide all draperies from a single source.
- E. Drapery Styles: Ripple-Fold
- F. Construction:
 - 1. Height of draperies to be from 1 inch (25mm) below ceiling or wall mounted track to a distance of not more than 1 inch (25mm) from the floor. Unless otherwise noted.
 - 2. Draperies to have minimum of 200 percent (double) fullness, width to be determined by length of track to ensure proper enclosure.
 - 3. Form top and bottom hems by a double fold securely sewn with edges and panels seams 4 inch (102mm) overlapped lock stitched.
 - 4. Provide pin hooks per every pleat or snap tape as appropriate for the construction of the drapery.
 - 5. Sew a Diamond Drapery identification label and cleaning instructions on the top hem of each drapery to identify the size of the drapery.
 - 6. Fabricate curtains with a polyester or blackout lining to be sewn to each drapery.





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Part 2 – Products (continued)

- 7. Fabric railroading: Vertical striped patterns are to be railroaded. All other patterns will be pattern matched and sewn with vertical seams.
- 8. Plaids: Cut plaid pattern materials utilizing a straight edge; thread pulling to mark cutting line is not an acceptable method.

G. Fabric:

- 1. Fabric Selection
 - a. Select solid or patterned fabric from manufacturer's selection.
- 2. Lining Selection
 - a. Select blackout lining or polyester lining from the standard selection of samples from the Diamond Drapery Company.

2.2 Drapery Track (select one)

- A. 8100 Series Track
 - 1. Description: Ceiling or wall mounted aluminum track with matching splices; carriers or slides; corded traverse operations.
 - 2. Acceptable Manufacturer:
 - a. Diamond Drapery Co. Inc. provided by Diamond Drapery Co., Inc., Orange County, California, (714) 761-4543 in accordance with specifications, drawings, and contract documents.
 - 3. Substitutions: Not Permitted
 - 4. Provide all drapery tracks from a single source.
 - 5. Construction:
 - a. Drapery Track System: Diamond Drapery's 8100 Series heavy duty extruded white baked aluminum drapery track systems.
 - b. Track to be delivered in straight lengths up to 18 feet (5.49m).

B. 8300 Series Track

- 1. Description: Ceiling or wall mounted aluminum track with matching splices; carriers or slides; cordless hand traverse operations.
- 2. Acceptable Manufacturer:
 - a. Diamond Drapery Co. Inc. provided by Diamond Drapery Co., Inc., Orange County, California, (714) 761-4543 in accordance with specifications, drawings, and contract documents.
- 3. Substitutions: Not Permitted
- 4. Provide all drapery tracks from a single source.
- 5. Construction:
 - a. Drapery Track System: Diamond Drapery's 8300 Series heavy duty extruded white baked aluminum drapery track systems.
 - b. Track to be delivered in straight lengths up to 18 feet (5.49m).

C. 8400 Series Track

- 1. Description: Ceiling mounted aluminum track with matching splices; carriers or slides; cordless hand traverse operations.
- 2. Acceptable Manufacturer
 - a. Diamond Drapery Co. Inc. provided by Diamond Drapery Co., Inc., Orange County, California, (714) 761-4543 in accordance with specifications, drawings, and contract documents.
- 3. Substitutions: Not Permitted
- 4. Provide all drapery tracks from a single source.
- 5. Construction:
 - a. Drapery Track System: Diamond Drapery's 8400 Series heavy duty extruded white baked aluminum drapery track systems.
 - b. Track to be delivered in straight lengths up to 18 feet (5.49m).





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Part 3 - Execution

3.1 Preparation

- A. Coordinate details with other work supporting, adjoining, or otherwise contacting items as required to insure proper installation.
- B. Verify that surfaces and above ceiling supports/backing are installed by the general contractor and are ready to receive work.
 - 1. Exposed finishes have been applied, and setting conditions are dry, clean, and otherwise proper for installation.

3.2 Examination

- A. Examine construction to support, adjoin, or otherwise contact and verify that:
 - 1. Dimensions are correct.
 - 2. Backing is available and installed where required.
- B. Do not install items until unsatisfactory conditions have been corrected.

3.3 Installation

- A. Install track in accordance with approved Diamond Drapery Company recommendations and reviewed Shop Drawings.
- B. Typical Fastenings
 - 1. Use machine screws or bolts to metal backing.
- C. Drill and tap mounting surfaces for mounting hardware as required.
- D. Install track in one piece when less than 18 feet (5.49m) long and with no more than one splice for each additional 18 feet (5.49m).
- E. Butt Joints
 - 1. Secure with splices.
- F. Carriers / Slides
 - 1. Furnish one carrier or slide per every pin hook or snap of drapery.
- G. End Caps
 - 1. Provide at both ends with return attachment.
- H. Furnish tag designating proper size drapery at return of each curtain.

3.4 Cleaning

A. At completion of installation, remove any debris and clean surfaces in accordance with the Diamond Drapery Company clean-up and maintenance instructions.

