



# PINCH PLEATED DRAPERY SEWING DETAILS

## Fabrication

Standard Pinch Pleated draperies are fabricated as follows:

*Top Hem:*

4" wide, deluxe hems, double headings, triple thick.

*Side Hem:*

1 ½" wide, double thick, single lock stitched.

*Bottom Hem:*

4" wide, deluxe hems, double headings, double thick.

*Vertical Seams:*

½" wide, double turned and double lock stitched.

*Pin Hooks:*

1 3/8" heavy duty pin hooks are placed on each fan fold

*Thread:*

Nylon thread is color matched per each curtain.

*Pleats:*

Fan folded and double stitched.

*Tolerances:*

+ / - ½" in length

+ / - 1" in width

All draperies are tabled and patterned matched to ensure that every drapery has only the highest level of quality.

All draperies are custom made and can be ordered any size to adapt to any situation.

Vertical striped patterns are sewn railroaded to ensure the integrity of the design.

All stitching is performed with lock stitching sewing machines.

Specify the panel coverage of the drapery. Available coverages include: 155%, 180%, 200%, and 250%. Also specify whether draperies will be hand drawn or traverse cord drawn.

Returns are a standard 1", 3 ½", or 6" returns unless otherwise noted.

Half widths are positioned to be on the return side of the drapery.

## Lining

Draperies can be fabricated lined or unlined. The linings are joined by over locking and are finished with a 1 ½" hem. Lining will hang 1"-1 ½" above the finished bottom of the drapery.

54" linings are available in inherently flame retardant 3 pass suede blackout material or inherently flame retardant polyester lining.

## Markings

All draperies are sewn with a marked size and a fire marshal identification (California Title 19) label for easy drapery identification.

All draperies are quality checked, fan folded, and placed in clear plastic bags before being packed in heavy duty corrugated boxes.