

CORNICE BOX SPECIFICATIONS

Part 1 – General

- 1.1 Summary
 - A. Work included in this Section: Provision of Cornice Boxes
- 1.2 System Description
 - A. Performance Requirements
 - 1. Provide cornice boxes that conform to the following requirements of regulatory agencies and the quality control of the Diamond Drapery Company.
 - B. Fire Performance Characteristics
 - 1. Provide cornice boxes that conform with NFPA 701 (Fire Tests for Flame and Resistant Textiles and Films) and California Title 19 regulations.
- 1.3 Submittals
 - A. Product Data
 - 1. Manufacturer's printed product data for each type of cornice box specified.
 - B. Fabric Samples
 - 1. Swatch cards of fabric (memo) samples illustrating fabric color and style.
- 1.4 Delivery, Storage and Handling
 - A. Deliver and store packaged products in original containers with seals unbroken and labels intact until time of use.
 - B. Inspect materials at delivery to assure that specified products have been received.
 - C. Store delivered products inside in a clean, safe and dry environment.
- 1.5 Warranty
 - A. Standard Diamond Drapery Limited Warranty against material and manufacturing defects for a period of 1 year from the date of the installation.

Part 2 – Products

- 2.1 Cornice Box
 - A. Description:
 - 1. Frame
 - a. 15/32 CDX fire treated plywood.
 - 2. Style
 - a. To be selected from Diamond Drapery's standard list of cornice box styles.
 - 3. Fabric covering
 - a. Material Options
 - i. 100% polyester. Fabric is to be opaque, washable, flame retardant and closely woven.
 - ii. Antimicrobial vinyl. Fabric is to be opaque, washable, and flame retardant.
 - 4. Lining
 - a. Standard
 - i. 54" polyester in the color oyster; inherently flame retardant lining covers the inside and top of the cornice box.
 - 5. Batting
 - a. $1\frac{1}{2}$ Dacron fiber is anchored to the face of the wood box.
 - 6. Welting
 - a. Medium sized welting is used when applicable.
 - B. Acceptable Manufacturer
 - 1. Diamond Drapery Co. Inc. provided by Diamond Drapery Co., Inc., Orange County, California, (714) 761-4543 in accordance with specifications, drawings, and contract documents.
 - C. Substitutions: Not Permitted
 - D. Provide all cornice boxes from a single source.





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Part 2 – Products (continued)

- E. Fabrication
 - 1. Fabric Selection
 - a. Select solid or patterned fabric from manufacturer's selection.
 - 2. Attachment Selection
 - a. 2" x 2" 'L' Bracket.
 - b. Standard drywall screws.
- F. Construction
 - 1. Height of cornice box to be approximately 15%-20% of window opening height or as specified by designer.
 - 2. Width of cornice box to be approximately 2"-4" wider than window opening or drapery rod size to ensure proper clearance.
 - 3. Depth of cornice box to be approximately 2"-4" greater than the furthest projecting widow treatment to ensure proper clearance.
 - 4. Sew a Diamond Drapery identification label and cleaning instructions on the inside surface of the cornice box.
 - 5. Fabric railroading: Vertical striped patterns are to be railroaded. All other patterns will be pattern matched and sewn with vertical seams.
 - 6. Plaids: Cut plaid pattern materials utilizing a straight edge; thread pulling to mark cutting line is not an acceptable method.

Part 3—Execution

- 3.1 Preparation
 - A. Coordinate details with other work supporting, adjoining, or otherwise contacting items as required to insure proper installation.
 - B. Verify that surfaces are installed by the general contractor and are ready to receive work.
- 3.2 Examination
 - A. Examine construction to support, adjoin, or otherwise contact and verify that:
 - 1. Dimensions are correct.
 - 2. Backing is available and installed where required.
 - 3. Exposed finishes have been applied, and setting conditions are dry, clean, and otherwise proper for installation.
 - B. Do not install items until unsatisfactory conditions have been corrected.
- 3.3 Installation
 - A. Install cornice box in accordance with approved Diamond Drapery Company recommendations and reviewed Shop Drawings.
 - B. Typical Fastenings: Use wood screws or bolts to wall stud.
 - C. Drill and tap mounting surfaces for mounting hardware as required.
 - D. Furnish tag designating proper size cornice box that complies with California Title 19 regulations.

3.4 Cleaning

A. At completion of installation, remove any debris and clean surfaces in accordance with the Diamond Drapery Company clean-up and maintenance instructions.

